



# Passenger Cars Series 116



service

Introduction into service

**Daimler-Benz Aktiengesellschaft**  
Stuttgart-Untertürkheim  
Zentralkundendienst

Printed in Germany

Reprints or translations,  
including excerpts,  
require our written  
permission

EDV 6540 2064  
**KD 00 102 1115 00** – 972 2.5

The new models of Series 116 are superseding the models of Series 108 and 109.

The new Series comprises the models  
280 S (116.020) with M 110.922 engine  
280 SE (116.024) with M 110.983 engine  
350 SE (116.028) with M 116.983 engine

Body and front axle are new designs, the other units are structural elements employed before but slightly modified and include, for example, engines M 110, M 116, manual transmissions G 76/18 B, G 76/27 A, automatic transmission W 4 B 025, W 3 A 040 and the diagonal swing axle from model series 107, 114 and 115.

The present Introductory Publication provides a general survey of these new models.

Pertinent instructions and adjusting data for service and adjusting jobs are included.

The testing and adjusting data for the engines include only those adjusting data which are different from the data applying to the already known M 110 and M 116 engines.

Daimler-Benz Aktiengesellschaft  
Zentralkundendienst

September 1972